

**CHOKING HAZARD: ADULT ASSEMBLY REQUIRED**

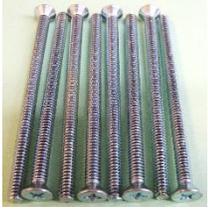
**BIFOLD FUTON FRAME**

**ASSEMBLY INSTRUCTIONS:**

**NOTE:**

THE ASSEMBLY OF THIS FRAME IS BEST WITH TWO PEOPLE.

Hardware Needed:



Phillips head bolt (8)



Barrel nut (8)



Clevis pin (6)



Nylon roller (4)



Cotter pin (6)



Washer (2)



Wood plugs (8)

1. Identify seat deck (smaller section) and back deck of the frame. One side of each of these pieces will have wooden braces that protrude on the center and outside slats; on the other side the slats will be even. The side where all the slats are even is the top. Lay the seat deck and back deck on a carpet (or other protected surface) face up.
2. Slide the seat deck inside back deck. Line up the first hole in the sides of the back deck with the slotted end of the seat deck sides.



3. Put clevis pin through the hole in the side of the back deck and the slotted end of the seat deck. Secure on the inside with a washer and cotter pin. Repeat this step on the other side.



4. Slide a clevis pin through each roller as shown.



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5. Locate the two holes on each side of the back deck. Push a clevis pin/roller assembly through each of the two holes on the back deck, keeping the roller on the outside of the frame. Secure each clevis pin with cotter pin. Repeat on the other side.



6. Locate the stretchers (A) and arms (B). On most futon frame styles, the front and back stretcher are the same. If the front and back stretcher look different, the stretcher with a design to it is the front stretcher; the back stretcher is always straight. Place a barrel nut into each of the pre-drilled holes on the inside of the stretcher, making sure that the slot on the end of the barrel nut is facing out.



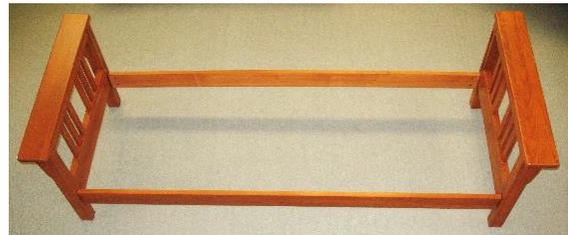
(A)



(B)



7. Put a bolt through each hole in the frame arms and into the end of the stretcher. Tighten the bolts slightly, leaving a  $\frac{3}{4}$ " gap between the arm and the end of the stretcher. NOTE- The slot in the barrel nut must run parallel to the stretcher to accept the bolt. It is helpful to have a flat head screwdriver to steady the barrel nut in the correct position while connecting.



8. This step is easier with two people. Gently place assembled seat deck and back deck into the arms, being careful not to mar the arms. If this is difficult, loosen the bolts slightly so there is more space between the stretchers and the arms. Make sure that the rollers on the back deck fit into the channels on the inside of the arms.



9. Go back and tighten the bolts left loose in step #7, starting with the back on either side.
10. Gently tap the wood buttons in place.